

Split

Dart Aerospace Ltd.

Date: 3/9/2006 8:30:57 AM
User: mcello

Process Sheet

Cust: CU-DAR001 Dart Helicopters Services	Drawing Name: HEAT OUTLET DEFLECTOR
Job No: 26172 -1	
Estimate: 12169	
P.O. No: N/A	Part Number: D3472041
This Is: 3/9/2006 S.O. No: NA	Drawing Number: D3472 REV.A
Prsht: NC	Project Number: N/A
First Is: N/A	Drawing Revision: A
Previous Run: N/A	Material: N/A
Written: SEE COMMENT BELOW	Due Date: 3/30/2006 Qty: 5 Um: Each
Check & Approved By: SEE ABOVE USER & DATE	
Comments: est. rev A 06.02.03 new issue EC	

Additional Prod:

Job Number:



Seq:	Machine Or Operation:	Description:
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1.0	D34723	HINGE
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Comments: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description batch

1 D3472-3 HINGE

B 24272-1 (5)

2.0	D34721	FLAP BENDING DETAIL
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Comments: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description batch

1 D3472-1 FLAP

B 24127 (5)

3.0	MS20426AD44	Rivet
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Comments: Qty: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part number Description batch

4 MS20426AD4-4 Rivet

M 1021 S

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comments: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg

SB 06/03/29 (5)

SB 06/03/29 (5)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAT OUTLET DEFLECTOR

Job Number: 26172

Part Number: D3472041

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

18060329 (5)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

18060329 (5)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

18060329 (5)

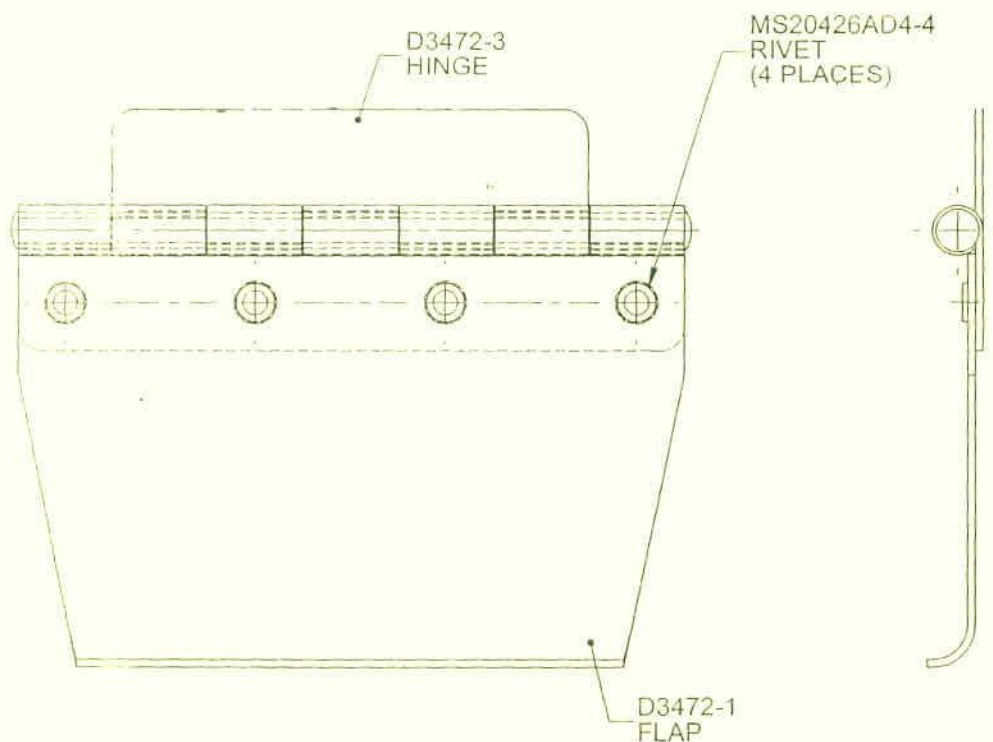
Job Completion



u 06.03.29

PRELIMINARY ISSUE

DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3472	REV. A SHEET 1 OF 4
DATE 06.01.17		TITLE HEAT OUTLET DEFLECTOR	SCALE 1:1
A	06.01.17	NEW ISSUE	



PARTS LIST

D3472-041 CABIN HEAT OUTLET DEFLECTOR

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

